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CLM PTO 09/20/04

1.(amended) A process comprising:

(1) mixing Stream 1 with Stream 2 to produce Stream 3;

wherein said mixing occurs in Mixing Zone One;

wherein said Mixing Zone One comprises a slurry polymerization reactor selected from the group consisting of a loop reactor and a stirred tank;

wherein Stream 1 comprises at least one catalyst deactivating agent;

wherein Stream 2 comprises a reaction mixture;

wherein said reaction mixture comprises at least one

polyolefin, at least one catalyst, at least one diluent, and at

least one monomer;

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wherein Stream 3 comprises at least one polyolefin, at least one deactivated catalyst, at least one diluent, and at least one monomer;

- (2) transporting at least a portion of Stream 3 from said Mixing Zone One through Stream Zone 1 and to Separating Zone One;

wherein said Separating Zone One comprises at least one flash chamber;

- (3) separating Stream 3 in said Separating Zone One into Stream 4 and Stream 5;

wherein said Stream 4 comprises a polyolefin lean stream wherein the majority of said Stream 4 comprises at least one diluent;

wherein said Stream 5 comprises a polyolefin rich stream wherein the majority of said Stream 5 comprises at least one polyolefin;

- (4) transporting Stream 5 from said Separating Zone One through a Stream Zone 3 to an Agglomerating Zone One;

- (5) agglomerating Stream 5 in said Agglomerating Zone One to produce a Stream 6, wherein Stream 6 comprises at least one agglomerated polyolefin;

- (6) transporting Stream 6 from said Agglomerating Zone One through Stream Zone 4 to a Product Recovery Zone.

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2. A process according to Claim 1 wherein said deactivating agent is selected from the group consisting of water, alcohols, and other oxygen-containing materials.
3. A process according to Claim 2 wherein said polyolefin is selected from the group consisting of homopolymers consisting essentially of polymerized monomers having from 2 to about 10 carbon atoms per molecule and copolymers comprising at least two different polymerized monomers having from 2 to about 16 carbon atoms per molecule.
4. A process according to Claim 3 wherein said catalyst is selected from the group consisting of Ziegler-Natta catalysts, Phillips catalysts, and metallocene catalysts;

wherein said catalysts comprise transition metals of Groups IVB-VIII of the Periodic Table of Elements.

5. A process according to Claim 4 wherein said diluent is isobutane.
6. A process according to Claim 5 wherein the amount of deactivating agent utilized ranges from about  $10^{-6}$  moles of deactivating agent per mole of catalyst to about  $10^2$  moles of deactivating agent per mole of catalyst.
7. A process according to Claim 6 wherein said polyolefin is a homopolymer consisting essentially of polymerized ethylene.
8. A process according to Claim 7 wherein said deactivating agent utilized ranges from about 0.10 moles of deactivating agent per mole of catalyst to about 5 moles of deactivating agent per mole of catalyst.
9. A process according to Claim 8 wherein said deactivating agent is water.

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10.(amended)A process according to Claim 1 wherein said Separating Zone

One comprises:

- (3.1) heating Stream 3 in Heating Zone One producing Stream 3A;  
wherein said Heating Zone One comprises a flash line heater;
- (3.2) transporting Stream 3A from said Heating Zone One through  
Stream Zone 1A to a High Pressure Separating Zone;  
wherein said High Pressure Separating Zone comprises at  
least one flash chamber;
- (3.3) separating Stream 3A in said High Pressure Separating Zone  
to produce Stream 4A and Stream 5A;  
wherein said Stream 4A comprises a polyolefin lean stream;  
wherein the majority of said Stream 4A comprises at least one  
diluent;  
wherein said Stream 5A comprises a polyolefin rich stream;  
wherein the majority of said Stream 5A comprises at least one  
polyolefin;
- (3.9) transporting Stream 5A from said High Pressure Separating  
Zone through Stream Zone 1B to a Purge Zone Two;

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(3.10) purging Stream 5A in said Purge Zone Two with a gas to separate Stream 5A into Stream 4C and Stream 5D;

wherein said Purge Zone Two comprises at least one purge column;

wherein said Stream 4C comprises a polyolefin lean stream;

wherein the majority of said Stream 4C comprises said gas and at least one diluent;

wherein said Stream 5D comprises a polyolefin rich stream;

wherein the majority of said Stream 5D comprise at least one polyolefin;

(3.11) transporting Stream 5D from said Purge Zone Two through a Stream Zone 3B to an Agglomerating Zone One.

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11.(amended)A process according to Claim 1 wherein said Separating Zone

One comprises:

- (3.1) heating Stream 3 in Heating Zone One producing Stream 3A;  
wherein said Heating Zone One comprises at least one flash  
line heater;
- (3.2) transporting Stream 3A from said Heating Zone One through  
Stream Zone 1A to a High Pressure Separating Zone;
- (3.3) separating Stream 3A in said High Pressure Separating Zone  
to produce Stream 4A and Stream 5A;  
wherein said High Pressure Separating Zone comprises at  
least one flash chamber;

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wherein said Stream 4A comprises a polyolefin lean stream;

wherein the majority of said Stream 4A comprises at least one  
diluent;

wherein said Stream 5A comprises a polyolefin rich stream;

wherein the majority of said Stream 5A comprises at least one  
polyolefin;

(3.4) transporting Stream 5A from said High Pressure Separating  
Zone through Stream Zone 1B to a Low Pressure Separating  
Zone;

(3.5) further separating Stream 5A in said Low Pressure Separating  
Zone to produce Stream 4B and Stream 5B;

wherein said Low Pressure Separating Zone comprises at  
least one flash chamber;



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wherein said Stream 4B comprises a polyolefin lean stream;

wherein the majority of said Stream 4B comprises at  
least one diluent;

wherein said Stream 5B comprises a polyolefin rich  
stream;

wherein the majority of said Stream 5B comprises at  
least one polyolefin;

(3.6) transporting Stream 5B from said Low Pressure Separating  
Zone through Stream Zone 1C to a Purge Zone One;

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- (3.7) purging Stream 5B in said Purge Zone One with a gas to  
separate Stream 5B into Stream 4D and Stream 5C;  
wherein said Purge Zone One comprises at least one purge  
column;  
wherein said Stream 4D comprises a polyolefin lean stream;  
wherein the majority of said Stream 4D comprises said gas  
and at least one diluent;  
wherein said Stream 5C comprises a polyolefin rich stream;  
wherein the majority of said Stream 5C comprises at least one  
polyolefin;

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(3.8) transporting Stream 5B from said Purge Zone One through a Stream Zone 3A to an Agglomerating Zone One.

wherein Stream 8 comprises a polyolefin rich stream wherein a majority of said Stream 8 comprises at least one polyolefin not suitable for agglomerating; and

wherein Stream 9 comprises a polyolefin rich stream wherein a majority of said Stream 9 comprises at least one polyolefin suitable for agglomerating;

(3.14) transporting Stream 9 from said Alternate Separating Zone through Stream Zone 8 to said Agglomerating Zone One.

12. A process according to Claim 1 wherein said Separation Zone One further comprises an Alternate Separating Zone.
13. A process according to Claim 12 wherein said Alternate Separating Zone comprises the following process steps:

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(3.12) transporting at least a portion of Stream 3 from said Mixing Zone

One through Stream Zone 5 to said Alternate Separating Zone;

(3.13) separating Stream 3 in said Alternate Separating Zone into

Stream 7, Stream 8, and Stream 9;

wherein Stream 7 comprises a polyolefin lean stream wherein a majority of said Stream 7 comprises at least one diluent;

wherein Stream 8 comprises a polyolefin rich stream wherein a majority of said Stream 8 comprises at least one polyolefin not suitable for agglomerating; and

wherein Stream 9 comprises a polyolefin rich stream wherein a majority of said Stream 9 comprises at least one polyolefin suitable for agglomerating;

(3.14) transporting Stream 9 from said Alternate Separating Zone

through Stream Zone 8 to said Agglomerating Zone One.

14. An apparatus that performs the process in Claim 1.

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15. A process comprising:  
introducing a catalyst deactivating agent into an olefin  
polymerization zone;  
wherein said olefin polymerization zone comprises a slurry  
polymerization reactor selected from the group consisting of a loop  
reactor and a stirred tank;  
thereafter passing polymerization zone effluent comprising  
deactivated catalyst, diluent and monomer to a separation zone;  
wherein said separation zone comprises at least one flash chamber;  
separating said polymerization zone effluent in said separation zone  
into a polyolefin lean stream comprising diluent and a polyolefin  
rich stream; and  
passing said polyolefin rich stream to an extrusion zone.
16. A process according to claim 15 wherein said polyolefin rich stream  
is passed directly from said separation zone to said extrusion zone.
17. A process according to claim 15 wherein said separation zone  
comprises a high pressure separating zone and wherein said polyolefin rich stream  
is passed directly from said high pressure separating zone to a purge zone and then  
directly to said extrusion zone.